#### PATENT COOPERATION TREATY

## **PCT**

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 2003-0605P		FOR FURTHER A	CTION	See Form PCT/IPEA	/416		
International application No. Inte		International filing da					
PCT/EP2004/006927		25.06.200	4	26.06.200	)3		
Internation	International Patent Classification (IPC) or national classification and IPC						
Applican  OCE	PRINTING SY	STEMS GMBH					
1.		ational preliminary examination re asmitted to the applicant according to		by this International Prelimina	ary Examining Authority		
2.	This REPORT consists o	fatotal of 6	sheets,	including this cover sheet.			
3.	This report is also accom	panied by ANNEXES, comprising	:				
	a. (sent to the a	pplicant and to the International B	ureau) a total of	2	sheets, as follows:		
	sheets o	of the description, claims and/or drace containing rectifications authorized	awings which hav	ve been amended and are the ba	asis for this report and/or 507 of the Administrative		
	sheets v	which supersede earlier sheets, but closure in the international applica	which this Authotion as filed, as i	ority considers contain an ame indicated in item 4 of Box No.	ndment that goes beyond . I and the Supplemental		
		nternational Bureau only) a total of	(indicate type an	d number of electronic carrier(	s))		
	(sem to me n	_ n. out. o.n.y, a total of	,				
		in computer readable form only, the Administrative Instructions).	as indicated in th		ence listing and/or tables to Sequence Listing (see		
4.	This report contains indi	cations relating to the following ite	ms:	<u> </u>			
	Box No. I	Basis of the report					
	Box No. II	Priority					
	Box No. III	Non-establishment of opinion wit	h regard to novel	ty, inventive step and industrial	applicability		
	Box No. IV	Lack of unity of invention					
	Box No. V	Reasoned statement under Article citations and explanations support			ndustrial applicability;		
1	Box No. VI	Certain documents cited					
	Box No. VII	Certain defects in the international	al application				
	Box No. VIII	Certain observations on the intern	ational application	n			
Date of	submission of the demand	1	Date of comple	ction of this report			
Name a	Name and mailing address of the IPEA/EP		Authorized offi	Authorized officer			
F	la No		Telephone No.				
Facsimi	IE INO.		Telephone No.				

Translation

International application No.

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Box	No. I	Basis of the report		
1.		regard to the language, this report is based on the internation ated under this item.	al application in the language in w	hich it was filed, unless otherwise
		This report is based on translations from the original language which is the language of a translation furnished for the purpose	ge into the following language uses of:	·
		international search (Rule 12.3 and 23.1(b))		
		publication of the international application (Rule 12.4)		
		international preliminary examination (Rule 55.2 and/o		
2.	recei	regard to the elements of the international application, this iving Office in response to an invitation under Article 14 are report):	report is based on (replacement sle referred to in this report as "or	heets which have been furnished to the iginally filed" and are not annexed to
		the international application as originally filed/furnished		
	$\boxtimes$	the description:		
		pages 1-7		as originally filed/furnished
		pages*	received by this Authority on	
		pages*	received by this Authority on	
	$\boxtimes$	the claims:		
		nos.		as originally filed/furnished
		nos.*	1.16	r with any statement) under Article 19
		nos.* 1-10		18.04.2005 with letter of 18.04.2005
		nos.*		
	$\square$	the drawings:		
				as originally filed/furnished
			received by this Authority on	
Ì				
		a sequence listing and/or any related table(s) - see Supplem	nental Box Relating to Sequence L	isting.
3.	Ш	The amendments have resulted in the cancellation of:		
		the description, pages		
		the claims, nos.		
ĺ		the drawings, sheets/figs		
		the sequence listing (specify):		
		any table(s) related to sequence listing (specify):		
4.		This report has been established as if (some of) the amen they have been considered to go beyond the disclosure as f	dments annexed to this report and iled, as indicated in the Supplement	I listed below had not been made, since ntal Box (Rule 70.2(c)).
1		the description, pages		
		the claims, nos.		
1		the drawings, sheets/figs		
		the sequence listing (specify):		
		any table(s) related to sequence listing (specify):		
	If it	tem 4 applies, some or all of those sheets may be marked "su	perseded."	

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Box	No. V Rea	asoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; ations and explanations supporting such statement	
1.	Statement Novelty (N)	Claims 1-10	YES
	T	Claims	NO
	Inventive step	Claus	YES NO
	Industrial app	Claims 1-10	YES NO
2.	Citations and exp	planations (Rule 70.7)	
	1. R	eference is made to the following documents:	
	D	1: EP-A-1 041 450 (CANON KK; HITACHI METALS LTD	
		(JP)) 4 October 2000 (2000-10-04)	
	D	2: US-A-4 526 130 (YAMASHITA KEITARO ET AL)	
		2 July 1985 (1985-07-02)	
	D	3: IWAMATSU K: "ELECTROLESS NICKEL POLYALLOY	
		DEPOSITS" METAL FINISHING, ELSEVIER SCIENCE	
1		PUBLISHING, NEW YORK, NY, US, Vol. 87, No. 5,	
		1 May 1989 (1989-05-01), pages 25-27,	
		XP000025534 ISSN: 0026-0576	
	2. I	INDEPENDENT CLAIM 1	
		Document D1 is considered the prior art closest to	
		the subject matter of claim 1 and discloses (the	
		references between parentheses refer to that	
		document): a casing (S) for transporting a toner	
		nixture on its outer surface in a developing	
		device, the casing wall consisting of aluminium	
		and the outer surface of the casing (S) being	
	_	provided with a nickel-copper-phosphorus	
	ڎ	intermediate layer $(P_1)$ produced by chemical	

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

deposition and an outer chromium layer  $(P_2)$  produced by electroplating (see paragraphs [0022]-[0027]).

(Document D1 also indicates (see paragraph [0074]) that if a nickel-phosphorus layer is used as second layer, the chromium layer may also be dispensed with. A roll with a nickel-copper-phosphorus outer layer is therefore not known from D1.)

The subject matter of claim 1 thus differs from the prior art known from document D1 in that an outer nickel-copper-phosphorus layer is provided which contains 1 to 2 % copper and 8 to 10 % phosphorus.

The subject matter of claim 1 is thus novel (PCT Article 33(2)).

2.2 The current invention can therefore be considered to address the problem of devising a casing for transporting a toner mixture, favourable electromagnetic and mechanical properties being achieved for the functioning of the casing.

The solution to this problem as proposed in claim 1 of the present application involves an inventive step (PCT Article 33(3)) for the following reasons:

The problem is solved, in particular, in that the

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

casing has an outer layer of nickel and copper, with 1 to 2 % copper and 8 to 10 % phosphorus, which results in sufficient electrical conductivity with only a very slight influence on electromagnetic properties. Many materials with similar electrical properties are known for forming the outer layer of this type of casing. However, in contrast to the claimed layer, said materials have a negative influence on electromagnetic properties, in particular by residual magnetisation of the layers. The claimed layer prevents such a negative influence on the electromagnetic properties. The formation of the magnetic field on the surface of the casing is considerably improved by the chosen material combination in relation to casings known from the prior art. In particular, the electromagnetic properties of the casing are improved in relation to a casing with an outer nickel-phosphorus layer, such as is known from document D1.

None of the cited documents (D1-D3) discloses the link between electrical conductivity, magnetic properties and layer hardness on the one hand and the alloying ratios of the layer for copper and phosphorus on the other hand. Consequently, the claimed layer is neither disclosed nor suggested by the prior art.

The subject matter of the current claim 1 is thus novel and also involves an inventive step.

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Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
3	citations and explanations supporting such statement INDEPENDENT CLAIM 7
3	INDEPENDENT CHAIR /
	The method as per the features of claim 7 differs
	from the known prior art in the same way as the
	subject matter of the current claim 1. The
	subject matter of the current claim 7 is therefore
!	also novel and involves an inventive step.
4	DEPENDENT CLAIMS 2-6, 8-10
1	DELENDENT CHAINS 2 0, 0 10
	Claims 2-6 and 8-10 are dependent on claims 1
	and 7, respectively, and therefore likewise meet
	the PCT requirements for novelty and inventive
	step.